Date:

Monday, 2/19/2007 8:07:56 AM

User:

Kim Johnston

**Process Sheet** 

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

**Estimate Number** 

: 12716

P.O. Number

This Issue

: NIA

Prsht Rev. First Issue

Previous Run

Written By

Comment

: 2/19/2007

: NC

: MIM : HA

S.O. No. : NA

: SMALL /MED FAB

: Est Rev:A

Part Number

Material

**Drawing Name** 

**Drawing Number** Project Number

**Drawing Revision** 

: D353635

D3536 UNDI

: GASKET

: N/A

: U/R

: NIA

: 2/26/2007 **Due Date** 

12 Um:

Each

**Additional Product** 

Checked & Approved By

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

NEOPRENE SHEET 0.063

1.0

MNEO60S063

0.6507 sf(s)/Unit Total:

7.8082 sf(s)

**NEOPRENE SHEET 0.063** 

Batch: M103104

2.0

Comment: Qty.:

Comment: FLOW WATER JET

1-Cut as per Dwg D3536 Dwg Rev:\_\_\_

Prog Rev:

SAO 07/03/10

2-Deburr if necessary

3.0

INSPECT PARTS AS THEY COME OFF MACHINE



PARTS AS THEY COME OFF MACHINE



Comment: INSPECT 4.0

SECOND CHECK

Comment: SECOND CHECK

PACKAGING RESOURCE #1



5.0

PACKAGING 1

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:\_



Page 1

Form: rorocess

## **Dart Aerospace Ltd**

W/O:		WORK O	RDER CHANGES		1		·				
DATE	STEP	TEP PROCEDURE CHANGE		Ву		Date Qty		Approval QC Inspector			
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Part No:	PAR #:	Fault Category:	NCR: Yes (No) DQA:	Date: 07/03/
			QA: N/C Closed:	Date:

NCR:			WORK ORD	ER NON-CONFORMAN	CE (NCR)		3	
		Description of NC	Corrective Action Section B Verification			Approval Approval		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspecto
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		2		·				
				***	1			

NOTE: Date & initial all entries

"Date:

Monday, 2/19/2007 8:07:56 AM

User:

Kim Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 30755

Part Number: D353635

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



a 87.83(4

### **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES								
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Part No		PAR #:	Fault Category:	NCR: Yes	No DQ	<b>\</b> :	Date:			

QA: N/C Closed: \_\_\_\_ Date: \_\_\_

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NOTE: Date & initial all entries

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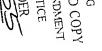
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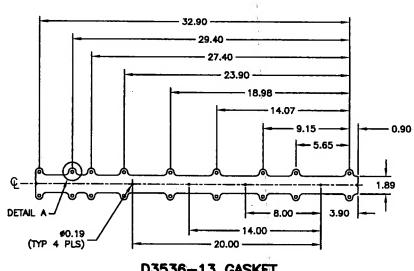
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SUBJECT TO AMENDMENT WITHOUT NOTICE UNCONTROLLED COPY WORK ORDER NO. 30755 ENGINEERING SHOP COPY RETURN TO



- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)

- 2) FINISH: NONE
  3) PART IS SYMMETRICAL ABOUT ©
  4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
  5) ALL DIMENSIONS ARE IN INCHES
  6) IDENTIFY WITH DART, P/N USING A WHITE FINE POINT PERMANENT INK MARKER
  7 SEE DADE CONDUCTION AND DESCRIPTION
- 7) SEE PAGE 6 FOR DETAILS AND SECTION



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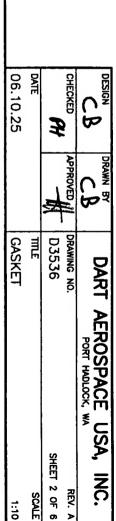
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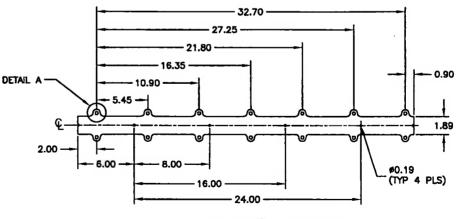
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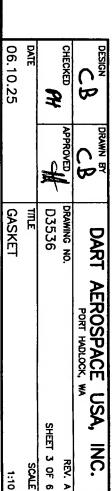
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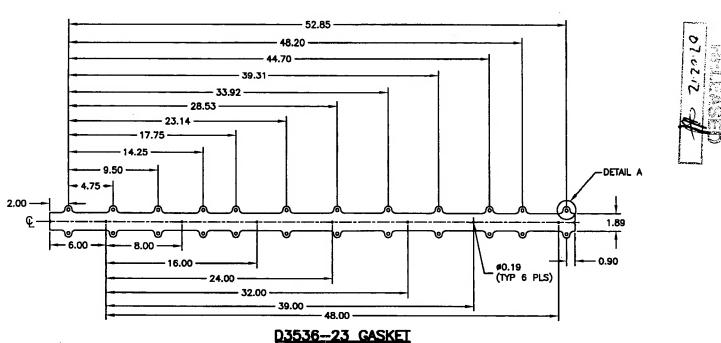
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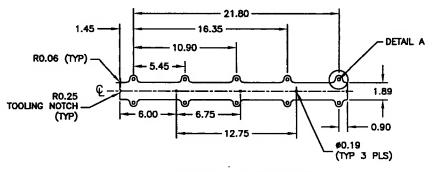
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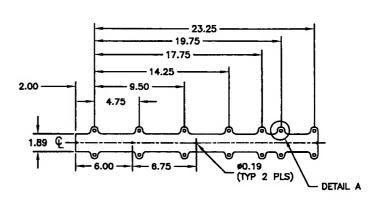
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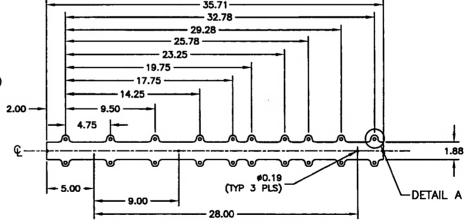
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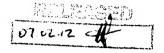
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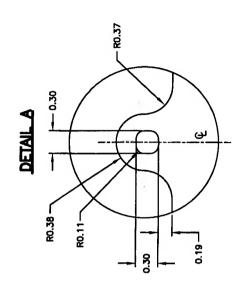


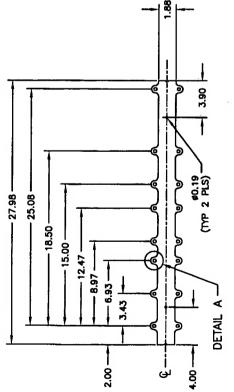
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DART AEROSPACE LTD	Work Order: 30755
	Part Number: 3536 -35
Inspection Dwa: A Rev: A	. Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	.ejest	Method of Inspection	Comments
23.25	+ + 0.030	23,25			M-T	
19,75	+4 0.030	19.75		name is, a successful (between makes as is to 1971)	M-T	and it is a supplemental to the supplemental t
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